

Molecular vibrational energy difference induced high selective separation of $^{18}\text{O}_2$ from $^{16}\text{O}_2$ using nanoporous carbons

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^{18}O , a stable isotope with natural abundance of 0.204 atomic % can exist with other stable isotopes of oxygen ^{17}O (0.037 %) and ^{16}O (99.759 %) as $^{18}\text{O}^{18}\text{O}$, $^{18}\text{O}^{17}\text{O}$, $^{18}\text{O}^{16}\text{O}$ etc. Recently, ^{18}O has been extensively utilized for medical imaging techniques such as Positron Emission Tomography (PET) and several other applications involving reaction elucidating mechanisms in chemistry, environmental programs and basic sciences. Consequently, obtaining a supply of pure ^{18}O is crucial in achieving improvements in health care and sustainable society. However, with its scant abundance, it is a major challenge to efficiently separate oxygen isotope molecules from the starting material, which is principally composed of $^{16}\text{O}^{16}\text{O}$ ($^{16}\text{O}_2$). A novel, cost-effective separation method is desired for efficient separation of oxygen isotopes. Currently used cryogenic distillation-based separation methods are plagued by very low separation factors < 1.05 and high energy consumption, leading to very high cost.

In this report, we present a highly selective adsorption-based separation of $^{18}\text{O}^{18}\text{O}$ ($^{18}\text{O}_2$) having a separation factor of > 60 at a low temperature (112 K) utilizing cryogenic

liquefied natural gas technology. The selective separation demonstrates high dependence on the nanoporous adsorbents pore geometry, temperature and dosing pressure. This remarkable adsorption selectivity is ascribed to the difference of molecular vibrational energy level of $^{18}\text{O}_2$ and $^{16}\text{O}_2$ by $\sim 0.57 \text{ kJ mol}^{-1}$, which provides the observed marked difference in adsorption. The selective separation results can act as proof-of-concept for industrial scale separation of oxygen isotopes.