

Biomass derived activated carbon catalysts for the one-step dimethyl ether synthesis from syngas.

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Fossil fuels depletion, together with an increasingly stringent in the environmental regulations, are the driving force in seek of alternative clean energy resources. In this scenario, DME is receiving a great deal of attention as a potential renewable substitute for petroleum derivative, since it can be produced from syngas coming from biomass gasification. The development of a DME based economy is related to the implementation of the one-step synthesis process from syngas, in which a bifunctional catalyst is used.

This work deals with the preparation of biomass-derived activated carbon catalysts for the direct DME synthesis from syngas. Two kinds of activated carbons were prepared by chemical (with H_3PO_4) and physical (by CO_2 partial gasification) activation, using olive stones as biomass precursor. To prepare the methanol synthesis catalytic function, the physically activated carbon was loaded with a 20 % (w/w) $\text{CuO}+\text{ZnO}$. As for methanol dehydration component, a 5.25 % (w/w) Zr loaded chemically activated carbon was used. The bifunctional catalysts were obtained by physical mixing of their individual components. Different acid/metal activated carbon mass ratios were studied.

The prepared activated carbons were used as catalysts in a fixed-bed reactor ($T=250\text{--}300\text{ }^\circ\text{C}$, $\text{GHSV}=36.4\text{ L}\cdot\text{g}_{\text{Cu}}^{-1}\cdot\text{s}^{-1}$, $P=45\text{ bar}$, $\text{H}_2/\text{CO}=1\text{--}3$). The catalytic results showed that both CO conversion and selectivity to DME increased with the amount of acid component in the bifunctional catalyst up to an acid/metal mass ratio of 2 ($X_{\text{CO}}=40\%$, $S_{\text{DME}}=58\%$, $T=275\text{ }^\circ\text{C}$, $\text{H}_2/\text{CO}=3$).

Acknowledgments - We gratefully thank MINECO (Project CTQ2015-68654-R) for financial support. J.P.J. thanks MECO for a FPU fellowship (FPU13/02413).